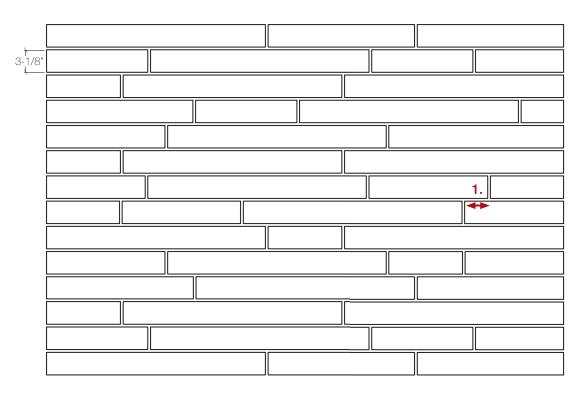
# Contemporary Brick

### Typical Elevation • 3/8" Mortar Joints



#### Guidelines for Installation:

- 1. Maintain a minimum 4" between vertical joints.
- 2. To maintain consistency of appearance, mix shorter and longer units.

#### Avoid:

- Creating box patterns in the wall.
- Stack bonding.

CODE	Size	Length of one Piece
CON31	3-1/8"	30-3/8"

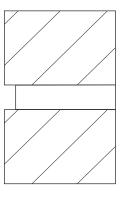
\*One Piece is based on a 30-3/8" length and may be comprised of 2 or more individual stones.



# General Installation Guidelines

- Arriscraft recommends the use of a Portland cement-lime mortar, proportioned to a 1:1:6 ratio.
- Masonry units should be laid with full head and bed joints except where they are used for weep holes or ventilation.
- Bevel mortar from rear face to prevent protrusion into cavity.
- Prevent excessive mortar droppings by cutting off excess mortar with trowel as the units are laid.
- Butter head joints of unit being placed in wall.
- Place unit to tightly compress mortar.
- Do not re-adjust unit once it has been set in place.
- Tool joints when mortar is thumbprint hard. This timing will depend on the mortar properties and weather conditions.
- Tool joints to a tightly compressed surface to achieve the most weather resistance. Concave tooled
  joints provide the best resistance to moisture penetration.
- After tooling, any excess mortar and dust should be brushed from the masonry surface using a soft bristle brush. Avoid rubbing or pressing the mortar into the units.
- Refer to additional guidelines on the BASIC CARE sheet.

## Joint Profile:



Raked

February 2019